



Micro Diameter

| Type No. 型號 | Diameter 刃徑 d1 | Corner R 圓角 R | Flute Length 刃長 l1 | O. A. L. 全長 l3 | Shank Dia. 柄徑 d2 |
|----------------|-------------------|------------------|-----------------------|-------------------|---------------------|
| 2RM0102R | 1.0 | R 0.2 | 2.5 | 50 | 4 |
| 2RM01502R | 1.5 | R 0.2 | 4 | 50 | 4 |
| 2RM01505R | 1.5 | R 0.5 | 4 | 50 | 4 |
| 2RM0202R | 2.0 | R 0.2 | 5 | 50 | 4 |
| 2RM0205R | 2.0 | R 0.5 | 5 | 50 | 4 |
| 2RM02502R | 2.5 | R 0.2 | 6 | 50 | 4 |
| 2RM02505R | 2.5 | R 0.5 | 6 | 50 | 4 |
| 2RM0303R-3 | 3.0 | R 0.3 | 8 | 50 | 3 |
| 2RM0305R-3 | 3.0 | R 0.5 | 8 | 50 | 3 |
| 2RM0302R | 3.0 | R 0.2 | 8 | 50 | 4 |
| 2RM0305R | 3.0 | R 0.5 | 8 | 50 | 4 |
| 2RM0310R | 3.0 | R 1.0 | 8 | 50 | 4 |
| 2RM0402R | 4.0 | R 0.2 | 10 | 50 | 4 |
| 2RM0405R | 4.0 | R 0.5 | 10 | 50 | 4 |
| 2RM0410R | 4.0 | R 1.0 | 10 | 50 | 4 |
| 2RM0505R | 5.0 | R 0.5 | 12 | 50 | 6 |
| 2RM0510R | 5.0 | R 1.0 | 12 | 50 | 6 |
| 2RM0602R | 6.0 | R 0.2 | 15 | 50 | 6 |
| 2RM0605R | 6.0 | R 0.5 | 15 | 50 | 6 |
| 2RM0610R | 6.0 | R 1.0 | 15 | 50 | 6 |
| 2RM0615R | 6.0 | R 1.5 | 15 | 50 | 6 |
| 2RM0620R | 6.0 | R 2.0 | 15 | 50 | 6 |
| 2RM0805R | 8.0 | R 0.5 | 20 | 60 | 8 |
| 2RM0810R | 8.0 | R 1.0 | 20 | 60 | 8 |
| 2RM0815R | 8.0 | R 1.5 | 20 | 60 | 8 |
| 2RM0820R | 8.0 | R 2.0 | 20 | 60 | 8 |
| 2RM1005R | 10.0 | R 0.5 | 25 | 75 | 10 |
| 2RM1010R | 10.0 | R 1.0 | 25 | 75 | 10 |
| 2RM1015R | 10.0 | R 1.5 | 25 | 75 | 10 |
| 2RM1020R | 10.0 | R 2.0 | 25 | 75 | 10 |
| 2RM1025R | 10.0 | R 2.5 | 25 | 75 | 10 |
| 2RM1030R | 10.0 | R 3.0 | 25 | 75 | 10 |
| 2RM1205R | 12.0 | R 0.5 | 30 | 75 | 12 |
| 2RM1210R | 12.0 | R 1.0 | 30 | 75 | 12 |
| 2RM1215R | 12.0 | R 1.5 | 30 | 75 | 12 |
| 2RM1220R | 12.0 | R 2.0 | 30 | 75 | 12 |
| 2RM1225R | 12.0 | R 2.5 | 30 | 75 | 12 |
| 2RM1230R | 12.0 | R 3.0 | 30 | 75 | 12 |



High Speed Cutting
& High Hard Cutting

| d1 (mm) | R(mm) tolerance | d1(mm) tolerance |
|---------|-----------------|------------------|
| 1.0 | +0.02 0 | 0 -0.02 |
| 1.5 | +0.02 0 | 0 -0.02 |
| 2.0 | +0.02 0 | 0 -0.02 |
| 2.5 | +0.02 0 | 0 -0.02 |
| 3.0 | +0.02 0 | 0 -0.02 |
| 4.0 | +0.02 0 | 0 -0.02 |
| 5.0 | +0.02 0 | 0 -0.02 |
| 6.0 | +0.02 0 | -0.005 -0.025 |
| 8.0 | +0.02 0 | -0.01 -0.025 |
| 10.0 | +0.02 0 | -0.01 -0.03 |
| 12.0 | +0.02 0 | -0.01 -0.025 |

| Shank(mm) (h6) | d2(mm) tolerance |
|----------------|------------------|
| Ø 4 | 0 -0.008 |
| Ø 6 | 0 -0.008 |
| Ø 8 | 0 -0.008 |
| Ø 10 | 0 -0.009 |
| Ø 12 | 0 -0.011 |